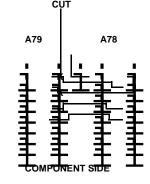
NOTES: UNLESS OTHERWISE SPECIFIED

4	OUT ETOU AND ADD HIMDEDO AC FOLLOWS	
1.	CULTER CHANDADD JUNEERS AS FULLOWS:	_

- A. ADD JUMPER FROM A41 PIN 2 TO A41 PIN 4, (ETCH SIDE).
- B ADD JUMPER FROM A41 PIN 1 TO FEED-THRU PAD BETWEEN A4
 AND A5 JUST ABOVE A4 & A5, (ETCH SIDE).
- C. ADD JUMPER FROM A41 PIN 3 TO FEED-THRU PAD BETWEEN A15

 AND A16, (ETCH SIDE).
- D. CUT ETCH BETWEEN FEED-THRU PADDS LOCATED BETWEEN A4 & A5
 AND A15 & A16, (ETCH SIDE).
- E. CUT TRACE TO PIN 6 OF A54. (ETCH SIDE).
- F. ADD TRACE TO PIN 5 OF A54. (ETCH SIDE).
- G. (ADD WIRE FROM A87 PIN 4 TO A87 PIN 7 (ETCH SIDE).
- 2. ASSEMBLE PER ALTO II MODULE ASSEMBLY SPECIFICATION, DWG. NO. 216207.
- 3. REMOVE ASSEMBLY NO. "217115" AND REPLACE WITH ASSEMBLY NO. "217174A", RUBBER STAMP 0.12" HIGH, WHITE CHARACTERS.
- 4. THIS ASSEMBLY REPLACES ASSY 217115 WHICH IS OBSOLETED.
- 5. THE FOLLOWING MODIFICATIONS ARE REQUIRED USING REV. "B" PW BOARD TO ALLOW-FOR TESTING ON TERADYNE PWBA TESTER.
- A. REMOVE AND DISCARD RESISTOR (R4).
- B. CUT ETCH TO A16-1 FROM A14-12, AT A16-1 END, (COMP. SIDE).
- -C. ADD JUMPER FROM A72-1 TO A83-1 (ETCH SIDE).
- D. ADD JUMPER FROM R4 MTG HOLE DIRECTLY ABOVE A64-7 TO A17-1 (ETCH SIDE).
- 6. CUT ETCH AND ADD JUMPER AS FOLLOWS:
 - A. CUT ETCH: A78-6 TO A79-5 HR(5) COMP. SIDE A78-5 TO A79-6 HR(3) COMP. SIDE
 - B. ADD JUMPER: A78-6 TO A79-6 HR(3) A78-5 TO A79-5 HR(5)



PROPRIETARY NOTE ON SHEET 1 APPLIES TO ALL SHEETS		FILE:	DIM-XM02.SIL		
TITLE	ASSY, PRNTED WIRING - MEMORY DATA INTERFACE	DWG. SIZE	DWG. NO.	217174	SHEET REV.
	(EXTN MEM)	A4	SHEET	⁷ 2 ^{OF} 15	F